



The Holidays have arrived!

As the year draws to a close, it's a good time to reflect upon the past year. 2013 brought many changes to the Leavenworth plant. In the first quarter, we welcomed over 30 employees into the plant with the addition of the Specialty processes from Lawrence. Many thanks for the flexibility that so many showed during the transition.

Production started strong in the 2nd and 3rd quarters for the Walgreens Home Elements program, which was significantly larger than previous Season Aisle programs and included Tissue. Hopefully you have had the chance to visit your local Walgreens to see the display. It took everyone's commitment to make the program a success, not to mention many hours of overtime. We also welcomed the new multi-roll line, which will provide new capabilities as we plan for 2014.

With the 4th quarter came another change, the announcement of the exiting of the Party business. Although, it certainly isn't news that we wanted to hear, as stated by Dave Hall, these decisions will help us focus on the strategies most critical for building a strong, healthy future. The Leavenworth team has adapted numerous times over the years and I expect that as this rolls out over the next 1-2 years, your willingness to adapt will once again be evident. I also want to welcome the 11 new hires that joined us in late November. It is always nice to welcome new faces to our team.

Hopefully I will see many of you at the family Christmas party on Saturday December 7th. Thanks for all you have done during 2013 and I hope you are able to enjoy the holidays with your loved ones.

Tony Prohaska



Prevention Pays Challenge Wraps Up

So the final count is in.....

Healthy Heathens: 53

Wellness Wizards: 60

Thank you to all those that participated in the Prevention Pays Challenge. Although we did not make it to our goal of 80% plant participation, we did have 43% participate. In addition, 20 Leavenworth employees were winners of T-shirts, and the grand prize winner of the \$500.00 gift card is yet to be announced.



*Tis The Season To Be Jolly
Plant Wide Holiday Dinners*

*2nd Shift-Tuesday, December 10th-7:30 PM
3rd Shift-Wednesday, December 11th-3:30 AM
1st Shift-Wednesday, December 11th-11:30 AM*

*Bring your favorite covered dish to share
with others in the Crown Room.*

HAPPY HOLIDAYS!!!

CARD SHOP



Christmas will be here before we know it. The card shop has everything from gift wrap, bows and bags to boxed chocolates, peppermint bark, chocolate covered pretzels and holiday popcorn. Visit the card shop often for new and restocked items to make shopping for your gift and wish lists less stressful!



**Santa
Say's
Don't
Forget**

Family Christmas Party

December 7th

9 - 11:00 am

Crown Room

** 1 Non-perishable food
item per person*



BIRTHDAYS

01	Dan Gallagher
04	Dan Pieratt
04	Dave Schmalstieg
04	Sylvester Traylor
05	Dan Lindstrom
06	Diana Huseby
06	Ray Maxwell
07	Mike Hayes
10	Dewey Gustafson
13	Dan Carley
13	Barrett Damron
15	Patty Barnes
16	Brett Kossen
16	Cassandra Lincoln
17	Randy Fields
19	Chris Powers
20	Kristi Gribble
24	Kim Murphy
27	Larry Meza
28	Kim Bossing
28	Gary Britton
28	Phil Hightower
30	Sandy Duffin

ANNIVERSARIES

<i>5th</i>	Michelle Elsea Dec 5, Sticker Cell
<i>5th</i>	Gerard Spills Dec 5, Gravure
<i>5th</i>	Oluwaseun Kalejaiye Dec 5, Bows
<i>20th</i>	Joe Collins Dec 9, Roll Wrap
<i>20th</i>	Rhonda Cairo Dec 13, Party
<i>20th</i>	Linda McCown Dec 13, Ribbon Convert
<i>20th</i>	Tory Gross Dec 15, Gravure Sec. Mgr.
<i>20th</i>	David Lang Dec 27, Warehouse
<i>30th</i>	Terry Ready Dec 12, Maintenance
<i>30th</i>	Sherry Mauldin Dec 19, Gravure
<i>30th</i>	John Pendleton Dec 19, Maintenance
<i>35th</i>	Jim Scherer Dec 18, Engineering

RETIREMENTS



Jim Scherer-35 Years
Senior Engineer
December 20, 2013