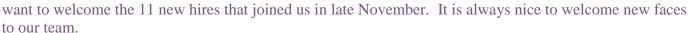


The Holidays have arrived!

As the year draws to a close, it's a good time to reflect upon the past year. 2013 brought many changes to the Leavenworth plant. In the first quarter, we welcomed over 30 employees into the plant with the addition of the Specialty processes from Lawrence. Many thanks for the flexibility that so many showed during the transition.

Production started strong in the 2nd and 3rd quarters for the Walgreens Home Elements program, which was significantly larger than previous Season Aisle programs and included Tissue. Hopefully you have had the chance to visit your local Walgreens to see the display. It took everyone's commitment to make the program a success, not to mention many hours of overtime. We also welcomed the new multi-roll line, which will provide new capabilities as we plan for 2014.

With the 4th quarter came another change, the announcement of the exiting of the Party business. Although, it certainly isn't news that we wanted to hear, as stated by Dave Hall, these decisions will help us focus on the strategies most critical for building a strong, healthy future. The Leavenworth team has adapted numerous times over the years and I expect that as this rolls out over the next 1-2 years, your willingness to adapt will once again be evident. I also



Hopefully I will see many of you at the family Christmas party on Saturday December 7th. Thanks for all you have done during 2013 and I hope you are able to enjoy the holidays with your loved ones.

Tony Prohaska

#### **Prevention Pays Challenge Wraps Up**

So the final count is in.....

Healthy Heathens: 53 Wellness Wizards: 60

Thank you to all those that participated in the Prevention Pays Challenge. Although we did not make it to our goal of 80% plant participation, we did have 43% participate. In addition, 20 Leavenworth employees were winners of T-shirts, and the grand prize winner of the \$500.00 gift card is yet to be announced.

### Tís The Season To Be Jolly Plant Wide Holiday Dinners

2nd Shift-Tuesday, December 10th-7:30 PM 3rd Shift-Wednesday, December 11th-3:30 AM 1st Shift-Wednesday, December 11th-11:30 AM Bring your favorite covered dish to share with others in the Crown Room. HAPPY HOLIDAYS!!!

CARD SHOP



Christmas will be here before we know it. The card shop has everything from gift wrap, bows and bags to boxed chocolates, peppermint bark, chocolate covered pretzels and holiday popcorn. Visit the card shop

often for new and restocked items to make shopping for your gift and wish lists less stressful!

## 



Santa Say's Don't Forget

Family Christmas Party
December 7th
9 - 11:00 am
Crown Room
\* 1 Non-perishable food
item per person



## BIRTHDAYS

01 Dan Gallagher04 Dan Pieratt

04 Dave Schmalstieg

O4 Sylvester Traylor

O5 Dan Lindstrom

06 Diana Huseby06 Ray Maxwell

07 Mike Hayes

10 Dewey Gustafson

Dan Carley

13 Barrett Damron

15 Patty Barnes

Brett KossenCassandra Lincoln

17 Randy Fields

Chris PowersKristi Gribble

20 Kristi Gribble24 Kim Murphy

27 Larry Meza

28 Kim Bossing

28 Gary Britton28 Phil Hightower

30 Sandy Duffin

# **ANNIVERSARIES**

5th Michelle Elsea Dec 5, Sticker Cell

5th Gerard Spills
Dec 5, Gravure

Oluwaseun Kalejaiye
Dec 5. Bows

**20th** Joe Collins Dec 9, Roll Wrap

**20th** Rhonda Cairo Dec 13, Party

20th Linda McCown
Dec 13, Ribbon Convert

**20th** Tory Gross
Dec 15, Gravure Sec. Mgr.

David Lang
Dec 27, Warehouse

Terry Ready
Dec 12, Maintenance

30% Sherry Mauldin Dec 19, Gravure

John Pendleton
Dec 19, Maintenance

35th Jim Scherer
Dec 18, Engineering

# RETIREMENTS



Jim Scherer-35 Years

Senior Engineer

December 20, 2013